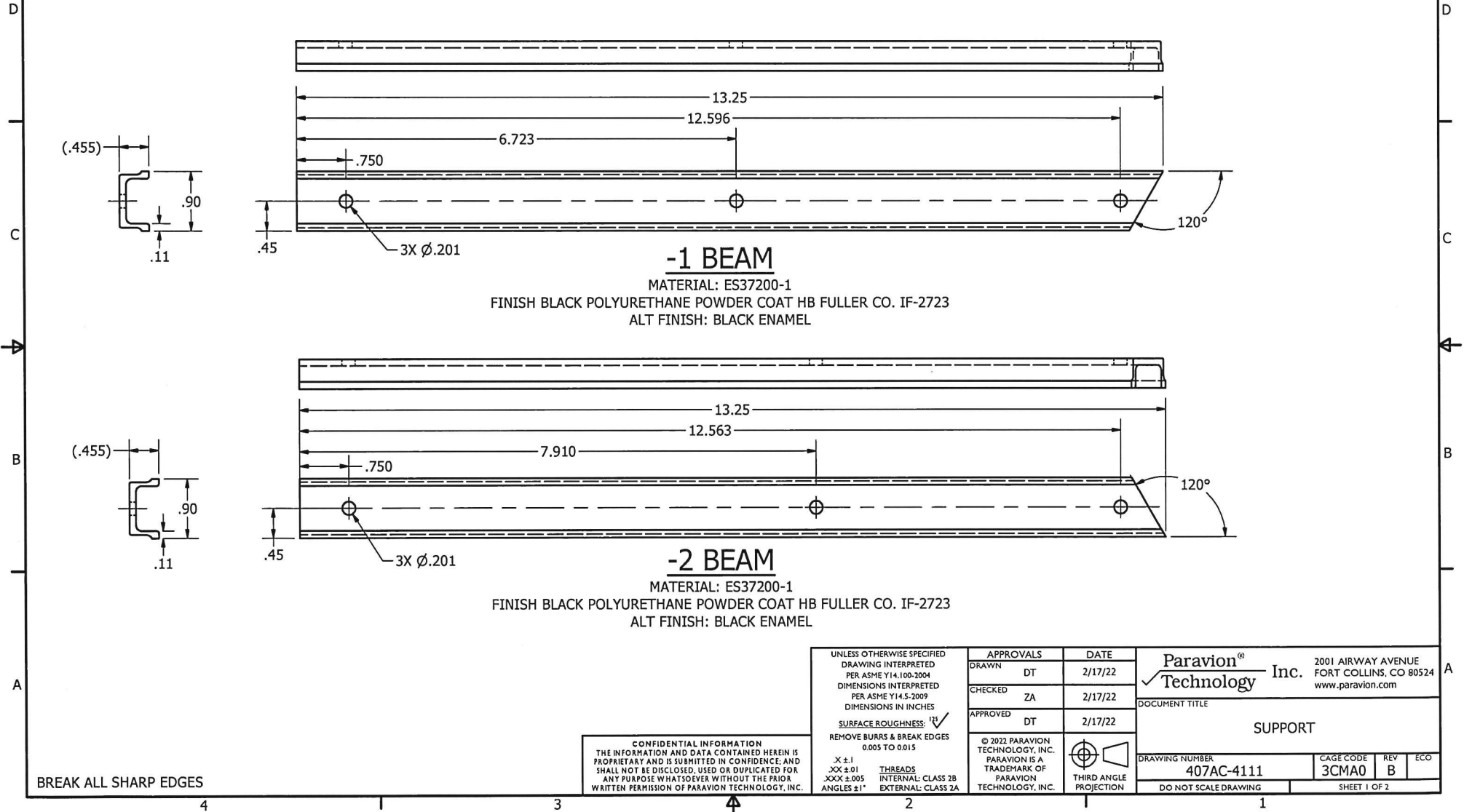

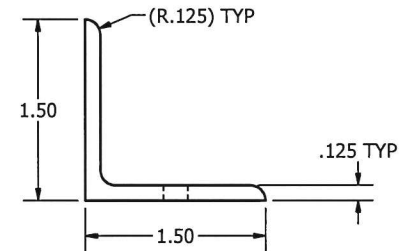
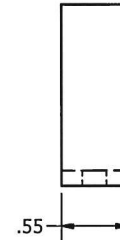
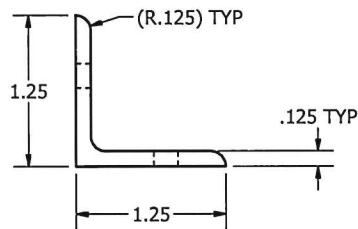
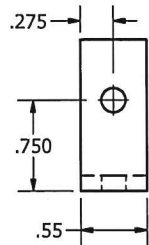
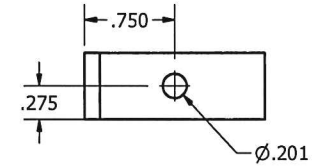
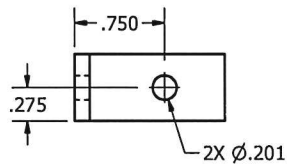


RELEASE DATE 2023.04.11 - REF ECR 505

| REVISION HISTORY | | | | | |
|------------------|-----|---|--------|------------|----------|
| DATE | REV | DESCRIPTION | AUTHOR | CHECKED BY | APPROVED |
| 03/27/97 | N/C | INITIAL RELEASE | RHSM | LS | REB |
| 2/17/22 | A | UPDATED DRAWING FORMAT. CLARIFIED DIMENSIONS. ADDED 407AC-4111-4. | DT | ZA | DT |
| 4/19/22 | B | CALLED OUT Ø.201 HOLE ON -4. | DT | DT | DT |



| | | | | | | | | | | | |
|---|--|--|---|--|--|--|-------------------------------|---------|--|-----------|-----|
| UNLESS OTHERWISE SPECIFIED DRAWING INTERPRETED PER ASME Y14.100-2004 DIMENSIONS INTERPRETED PER ASME Y14.5-2009 DIMENSIONS IN INCHES <u>SURFACE ROUGHNESS:</u> R_a REMOVE BURRS & BREAK EDGES 0.005 TO 0.015 X ±.1 XX ±.01 XXX ±.005 ANGLES ±1° | APPROVALS | | DATE | | <div>✓Paravion[®] Technology Inc.</div> <div>2001 AIRWAY AVENUE FORT COLLINS, CO 80523 www.paravion.com</div> | | | | | | |
| | DRAWN | | DT | | | | | 2/17/22 | | | |
| | CHECKED | | ZA | | 2/17/22 | | DOCUMENT TITLE SUPPORT | | | | |
| | APPROVED | | DT | | 2/17/22 | | | | | | |
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| 407AC-4111 | | | | | | | 3CMA0 | B | | | |
| DO NOT SCALE DRAWING | | | | | | | SHEET 1 OF 2 | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |



-3 ANGLE

MATERIAL: 6061-T6 PER AMS-QQ-A-200/8, AMS-QQ-A-225/8, AMS 4117, AMS 4150, OR AMS 4173
FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723.
ALT FINISH: FLACK BLACK ENAMEL

-4 ANGLE

MATERIAL: 6061-T6 PER AMS-QQ-A-200/8, AMS-QQ-A-225/8, AMS 4117, AMS 4150, OR AMS 4173
FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723.
ALT FINISH: FLACK BLACK ENAMEL

BREAK ALL SHARP EDGES

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UNLESS OTHERWISE SPECIFIED
DRAWING INTERPRETED
PER ASME Y14.100-2004
DIMENSIONS INTERPRETED
PER ASME Y14.5-2009
DIMENSIONS IN INCHES
SURFACE ROUGHNESS: R_a
REMOVE BURRS & BREAK EDGES
0.005 TO 0.015
X ±.1
XX ±.01
XXX ±.005
ANGLES ±1°

THREADS
INTERNAL: CLASS 2B
EXTERNAL: CLASS 2A

| APPROVALS | DATE |
|-------------|---------|
| DRAWN DT | 2/17/22 |
| CHECKED ZA | 2/17/22 |
| APPROVED DT | 2/17/22 |

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THIRD ANGLE
PROJECTION

| | |
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| DOCUMENT TITLE | |
| SUPPORT | |
| DRAWING NUMBER | CAGE CODE |
| 407AC-4111 | 3CMA0 |
| REV | ECO |
| B | |
| DO NOT SCALE DRAWING | |
| SHEET 2 OF 2 | |